

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description: Copper etchant
Cat No. : 44583

Unique Formula Identifier (UFI) 4M7J-G663-MX0S-SK7N

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals.
Uses advised against No Information available

1.3. Details of the supplier of the safety data sheet

Company
Avocado Research Chemicals Ltd.
(Part of Thermo Fisher Scientific)
Shore Road, Heysham
Lancashire, LA3 2XY,
United Kingdom
Office Tel: +44 (0) 1524 850506
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

Poison Centre - Emergency information services
Ireland : National Poisons Information Centre (NPIC) -
01 809 2166 (8am-10pm, 7 days a week)
Malta : +356 2395 2000
Cyprus : +357 2240 5611

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Substances/mixtures corrosive to metal

Category 1 (H290)

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Health hazards

Acute oral toxicity
Skin Corrosion/Irritation
Serious Eye Damage/Eye Irritation
Skin Sensitization

Category 4 (H302)
Category 2 (H315)
Category 1 (H318)
Category 1 (H317)

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

H290 - May be corrosive to metals
H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage

Precautionary Statements

P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P280 - Wear protective gloves/protective clothing/eye protection/face protection

2.3. Other hazards

Toxic to terrestrial vertebrates
This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Water	7732-18-5	231-791-2	56.90	-
Iron(III) chloride	7705-08-0	EEC No. 231-729-4	42.00	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318)

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Hydrochloric acid	7647-01-0	231-595-7	1.1	Met. Corr. 1 (H290) Skin Corr. 1B (H314) Eye Dam. 1 (H318) STOT SE 3 (H335)
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Component	Specific concentration limits (SCL's)	M-Factor	Component notes
Hydrochloric acid	Skin Corr. 1B :: C>=25% Skin Irrit. 2 :: 10%<=C<25% Eye Irrit. 2 :: 10%<=C<25% STOT SE 3 :: C>=10% Met. Corr. 1 :: C>=0.1%	-	-

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	If symptoms persist, call a physician.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Causes eye burns. May cause allergic skin reaction. Causes severe eye damage. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media
Not combustible.

Extinguishing media which must not be used for safety reasons
No information available.

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors.

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Hazardous Combustion Products

Hydrogen chloride, Iron oxides.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment as required.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system. Should not be released into the environment. Do not allow material to contaminate ground water system.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

Technical Rules for Hazardous Substances (TRGS) 510 Class 12
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

IRE - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority List source(s): EU - Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational

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exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020.

Component	The United Kingdom	European Union	Ireland
Iron(III) chloride	STEL: 2 mg/m ³ 15 min TWA: 1 mg/m ³ 8 hr		
Hydrochloric acid	STEL: 5 ppm 15 min STEL: 8 mg/m ³ 15 min TWA: 1 ppm 8 hr TWA: 2 mg/m ³ 8 hr	TWA: 5 ppm 8 hr TWA: 8 mg/m ³ 8 hr STEL: 10 ppm 15 min STEL: 15 mg/m ³ 15 min	TWA: 8 mg/m ³ 8 hr. F TWA: 5 ppm 8 hr. STEL: 10 ppm 15 min STEL: 15 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Hydrochloric acid 7647-01-0 (1.1)	DNEL = 15mg/m ³		DNEL = 8mg/m ³	

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Measures

Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection

Goggles (European standard - EN 166)

Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber Nitrile rubber Neoprene PVC	See manufacturers recommendations	-	EN 374	(minimum requirement)

Skin and body protection

Long sleeved clothing.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

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Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Multi-purpose/ABEK conforming to EN14387 Particulates filter conforming to EN 143
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Particle filtering: EN149:2001 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	Prevent product from entering drains. Do not allow material to contaminate ground water system.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance		
Odor	Acidic	
Odor Threshold	No data available	
Melting Point/Range	No data available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flammability (liquid)	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Flash Point	No information available	Method - No information available
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	No data available	
Water Solubility	Miscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
Iron(III) chloride	-4	
Vapor Pressure	23 hPa @ 20 °C	
Density / Specific Gravity	1.19 g/cm3	@ 20 °C
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
None known, based on information available

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous Polymerization
No information available.

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Hazardous Reactions None under normal processing.

10.4. Conditions to avoid Incompatible products. Excess heat.

10.5. Incompatible materials Strong bases. Metals. Amines.

10.6. Hazardous decomposition products Hydrogen chloride. Iron oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;
Oral Category 4
Dermal Based on available data, the classification criteria are not met
Inhalation Based on available data, the classification criteria are not met

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Iron(III) chloride	450 mg/kg (Rat) 316 mg/kg (Rat)	-	-
Hydrochloric acid	238 - 277 mg/kg (Rat)	> 5010 mg/kg (Rabbit)	1.68 mg/L (Rat) 1 h

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;
Respiratory No data available
Skin Category 1
May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available
There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available
Target Organs No information available.

(j) aspiration hazard; No data available

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Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Contains a substance which is: The product contains following substances which are hazardous for the environment. Toxic to aquatic organisms. May cause long-term adverse effects in the environment. Do not allow material to contaminate ground water system.

Component	Freshwater Fish	Water Flea	Freshwater Algae
Iron(III) chloride	LC50: 20.95 - 22.56 mg/L, 96h semi-static (Pimephales promelas) LC50: = 20.26 mg/L, 96h semi-static (Lepomis macrochirus)	EC50: = 9.6 mg/L, 48h Static (Daphnia magna) EC50: = 27.9 mg/L, 48h (Daphnia magna)	
Hydrochloric acid	282 mg/L LC50 96 h Gambusia affinis mg/L LC50 48 h Leuciscus idus	56mg/L EC50 72h Daphnia	-

Component	Microtox	M-Factor
Hydrochloric acid	-	

12.2. Persistence and degradability

Persistence Degradation in sewage treatment plant

Product contains heavy metals. Discharge into the environment must be avoided. Special pre-treatment is necessary
May persist, based on information available.
Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

12.3. Bioaccumulative potential

May have some potential to bioaccumulate

Component	log Pow	Bioconcentration factor (BCF)
Iron(III) chloride	-4	2756 - 9622 dimensionless

12.4. Mobility in soil

The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility. Highly mobile in soils

12.5. Results of PBT and vPvB assessment

No data available for assessment.

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

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13.1. Waste treatment methods

Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point.
European Waste Catalogue (EWC)	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.
Other Information	Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number	UN3264
14.2. UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name	(FERRIC CHLORIDE, HYDROCHLORIC ACID)
14.3. Transport hazard class(es)	8
14.4. Packing group	III

ADR

14.1. UN number	UN3264
14.2. UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name	(FERRIC CHLORIDE, HYDROCHLORIC ACID)
14.3. Transport hazard class(es)	8
14.4. Packing group	III

IATA

14.1. UN number	UN3264
14.2. UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name	(FERRIC CHLORIDE, HYDROCHLORIC ACID)
14.3. Transport hazard class(es)	8
14.4. Packing group	III

14.5. Environmental hazards	No hazards identified
14.6. Special precautions for user	No special precautions required.
14.7. Maritime transport in bulk according to IMO instruments	Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Water	7732-18-5	231-791-2	-	-	X	X	KE-35400	X	-

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Iron(III) chloride	7705-08-0	231-729-4	-	-	X	X	KE-21134	X	X
Hydrochloric acid	7647-01-0	231-595-7	-	-	X	X	KE-20189	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Water	7732-18-5	X	ACTIVE	X	-	X	X	X
Iron(III) chloride	7705-08-0	X	ACTIVE	X	-	X	X	X
Hydrochloric acid	7647-01-0	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Iron(III) chloride	7705-08-0	-	-	-
Hydrochloric acid	7647-01-0	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Water	7732-18-5	Not applicable	Not applicable
Iron(III) chloride	7705-08-0	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	25 tonne	250 tonne

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

Water endangering class = 1 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Iron(III) chloride	WGK1	
Hydrochloric acid	WGK1	

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Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
Hydrochloric acid 7647-01-0 (1.1)	Prohibited and Restricted Substances		

15.2. Chemical safety assessment

Chemical Safety Assessment/Reports (CSA/CSR) are not required for mixtures

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H290 - May be corrosive to metals
H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadviser - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Physical hazards On basis of test data

Health Hazards Calculation method

Environmental hazards Calculation method

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

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Prepared By	Health, Safety and Environmental Department
Revision Date	17-Mar-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet