

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description: **Soldering flux, liquid**
Cat No. : **45581**

Unique Formula Identifier (UFI) **KKFG-16RN-9X0J-SRQ9**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals.
Uses advised against No Information available

1.3. Details of the supplier of the safety data sheet

Company

Avocado Research Chemicals Ltd.
(Part of Thermo Fisher Scientific)
Shore Road, Heysham
Lancashire, LA3 2XY,
United Kingdom
Office Tel: +44 (0) 1524 850506
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

Poison Centre - Emergency information services

Ireland : National Poisons Information Centre (NPIC) -
01 809 2166 (8am-10pm, 7 days a week)
Malta : +356 2395 2000
Cyprus : +357 2240 5611

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

GHS Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Based on available data, the classification criteria are not met

Health hazards

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Acute oral toxicity
Skin Corrosion/Irritation
Serious Eye Damage/Eye Irritation
Specific target organ toxicity - (single exposure)

Category 4 (H302)
Category 1 B (H314)
Category 1 (H318)
Category 3 (H335)

Environmental hazards

Acute aquatic toxicity
Chronic aquatic toxicity

Category 1 (H400)
Category 1 (H410)

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation
H410 - Very toxic to aquatic life with long lasting effects

Precautionary Statements

P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

2.3. Other hazards

Toxic to terrestrial vertebrates
This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Component	CAS No	EC No	Weight %	GHS Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Water	7732-18-5	231-791-2	70	-
Zinc chloride	7646-85-7	EEC No. 231-592-0	30	Acute Tox. 4 (H302) Skin Corr. 1B (H314)

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				Eye Dam. 1 (H318) STOT SE 3 (H335) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)
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Component	Specific concentration limits (SCL's)	M-Factor	Component notes
Zinc chloride	STOT SE 3 (H335) :: C>=5%	Acute = 10 Chronic = 1	-

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Clean mouth with water. Never give anything by mouth to an unconscious person. Call a physician immediately.
Inhalation	If not breathing, give artificial respiration. Remove from exposure, lie down. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician immediately.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Not combustible. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

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5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Hydrogen chloride, Zinc oxide.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. Should not be released into the environment.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place.

Technical Rules for Hazardous Substances (TRGS) 510
Storage Class (LGK) (Germany)

Class 8B

7.3. Specific end use(s)

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Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s): **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE** - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Zinc chloride	STEL: 2 mg/m ³ 15 min TWA: 1 mg/m ³ 8 hr		TWA: 1 mg/m ³ 8 hr. fume STEL: 2 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Oral)	Acute effects systemic (Oral)	Chronic effects local (Oral)	Chronic effects systemic (Oral)
Zinc chloride 7646-85-7 (30)				0.83 mg/kg bw/day

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
Zinc chloride 7646-85-7 (30)				DNEL = 8.3mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Zinc chloride 7646-85-7 (30)				DNEL = 1mg/m ³

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
Zinc chloride 7646-85-7 (30)	PNEC = 20.6µg/L	PNEC = 117.8mg/kg sediment dw		PNEC = 100µg/L	PNEC = 35.6mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Zinc chloride 7646-85-7 (30)	PNEC = 6.1µg/L	PNEC = 56.5mg/kg sediment dw			

8.2. Exposure controls

Engineering Measures

Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or

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equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Viton (R)	See manufacturers recommendations	-	EN 374	(minimum requirement)

Skin and body protection Long sleeved clothing.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use In case of insufficient ventilation, wear suitable respiratory equipment
Recommended Filter type: Multi-purpose/ABEK conforming to EN14387

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance	Red	
Odor	No information available	
Odor Threshold	No data available	
Melting Point/Range	No data available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flammability (liquid)	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Flash Point	No information available	Method - No information available
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	4	
Viscosity	No data available	
Water Solubility	Immiscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		

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Vapor Pressure	23 hPa @ 20 °C	
Density / Specific Gravity	1.26 g/cm ³	@ 20 °C
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous Polymerization	No information available.
Hazardous Reactions	None under normal processing.

10.4. Conditions to avoid

Incompatible products. Excess heat.

10.5. Incompatible materials

Strong bases. Water. Oxidizing agent.

10.6. Hazardous decomposition products

Hydrogen chloride. Zinc oxide.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral	Category 4
Dermal	No data available
Inhalation	No data available

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Zinc chloride	350 mg/kg (Rat)	-	LC50 <= 1975 mg/m ³ (Rat) 10 min

(b) skin corrosion/irritation; Category 1 B

(c) serious eye damage/irritation; Category 1

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(d) respiratory or skin sensitization;

Respiratory	No data available
Skin	No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available
There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3
Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available
Target Organs No information available.

(j) aspiration hazard; No data available

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May cause long-term adverse effects in the environment. Do not allow material to contaminate ground water system.

Component	Freshwater Fish	Water Flea	Freshwater Algae
Zinc chloride	LC50: 0.4-2.2 mg/L/96h (Cyprinus carpio)	EC50: 0.2 mg/L/48h	EC50: 0.027-0.105 mg/L/72h

Component	Microtox	M-Factor
Zinc chloride		Acute = 10 Chronic = 1

12.2. Persistence and degradability Product contains heavy metals. Discharge into the environment must be avoided. Special pre-treatment is necessary
Persistence Immiscible with water, May persist.
Degradation in sewage treatment plant Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

12.3. Bioaccumulative potential May have some potential to bioaccumulate; Product has a high potential to bioconcentrate

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Component	log Pow	Bioconcentration factor (BCF)
Zinc chloride		16000 dimensionless

12.4. Mobility in soil

Spillage unlikely to penetrate soil The product is insoluble and sinks in water Is not likely mobile in the environment due its low water solubility.

12.5. Results of PBT and vPvB assessment

No data available for assessment.

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products

Should not be released into the environment. Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point.

European Waste Catalogue (EWC)

According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms. Do not let this chemical enter the environment.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number

UN1840

14.2. UN proper shipping name

ZINC CHLORIDE SOLUTION

14.3. Transport hazard class(es)

8

14.4. Packing group

III

Marine Pollutant

This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

ADR

14.1. UN number

UN1840

14.2. UN proper shipping name

ZINC CHLORIDE SOLUTION

14.3. Transport hazard class(es)

8

14.4. Packing group

III

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IATA

14.1. UN number UN1840
14.2. UN proper shipping name ZINC CHLORIDE SOLUTION
14.3. Transport hazard class(es) 8
14.4. Packing group III

14.5. Environmental hazards Dangerous for the environment
Product is a marine pollutant according to the criteria set by IMDG/IMO

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Water	7732-18-5	231-791-2	-	-	X	X	KE-35400	X	-
Zinc chloride	7646-85-7	231-592-0	-	-	X	X	KE-35535	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Water	7732-18-5	X	ACTIVE	X	-	X	X	X
Zinc chloride	7646-85-7	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Zinc chloride	7646-85-7	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Water	7732-18-5	Not applicable	Not applicable
Zinc chloride	7646-85-7	Not applicable	Not applicable

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Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals
Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?
Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification Water endangering class = 3 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Zinc chloride	WGK3	

15.2. Chemical safety assessment

Chemical Safety Assessment/Reports (CSA/CSR) are not required for mixtures

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer
Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

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ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Physical hazards On basis of test data

Health Hazards Calculation method

Environmental hazards Calculation method

Training Advice

Chemical incident response training.

Prepared By Health, Safety and Environmental Department

Revision Date 17-Mar-2024

Revision Summary Not applicable.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet