

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	1-Hexene
Cat No. :	B20271
Synonyms	Butyl ethylene
CAS No	592-41-6
EC No	209-753-1
Molecular Formula	C6 H12
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Sector of use	SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category	PC21 - Laboratory chemicals
Process categories	PROC15 - Use as a laboratory reagent
Environmental release category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
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E-mail address	begel.sdsdesk@thermofisher.com
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1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

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Flammable liquids	Category 2 (H225)
Health hazards	
Aspiration Toxicity	Category 1 (H304)
Environmental hazards	
Based on available data, the classification criteria are not met	

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

H225 - Highly flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

P331 - Do NOT induce vomiting

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P243 - Take action to prevent static discharges

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
1-Hexene	592-41-6	EEC No. 209-753-1	>95	Flam. Liq. 2 (H225) Asp. Tox. 1 (H304) (EUH066)

REACH registration number

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Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.
Ingestion	Aspiration hazard. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
Inhalation	Remove to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention. If not breathing, give artificial respiration. Risk of serious damage to the lungs (by aspiration).
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Difficulty in breathing. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically. Symptoms may be delayed.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

CO₂, dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Carbon monoxide (CO), Carbon dioxide (CO₂).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

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Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes or clothing.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Remove all sources of ignition. Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Use spark-proof tools and explosion-proof equipment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Use spark-proof tools and explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Avoid contact with skin, eyes or clothing. Avoid ingestion and inhalation. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Keep under nitrogen. Flammables area.

Technical Rules for Hazardous Substances (TRGS) 510 Class 3
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s):

Component	The United Kingdom	European Union	Ireland
1-Hexene			TWA: 50 ppm 8 hr. STEL: 150 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

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Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

No information available

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
1-Hexene 592-41-6 (>95)	PNEC = 0.111mg/L	PNEC = 19.25mg/kg sediment dw	PNEC = 0.111mg/L		PNEC = 4.01mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
1-Hexene 592-41-6 (>95)	PNEC = 0.111mg/L	PNEC = 19.25mg/kg sediment dw			

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection

Wear safety glasses with side shields (or goggles) (European standard - EN 166)

Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	> 480 minutes	0.38 mm	Level 6	As tested under EN374-3 Determination of Resistance to Permeation by Chemicals
Viton (R)	> 480 minutes	0.35 mm	EN 374	
Neoprene gloves	< 45 minutes	0.45 mm		

Skin and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.

(Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g.

sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use

Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced

Recommended Filter type: low boiling organic solvent Type AX Brown conforming to EN371

Small scale/Laboratory use

Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141

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When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water system.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance	Colorless	
Odor	Characteristic	
Odor Threshold	No data available	
Melting Point/Range	-140 °C / -220 °F	
Softening Point	No data available	
Boiling Point/Range	62 - 65 °C / 143.6 - 149 °F	@ 760 mmHg
Flammability (liquid)	Highly flammable	On basis of test data
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	Lower 1.2 Vol% Upper 6.9 Vol%	
Flash Point	-26 °C / -14.8 °F	Method - CC (closed cup)
Autoignition Temperature	265 °C / 509 °F	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	0.34 cSt at 40 °C	
Water Solubility	50 mg/L (20°C)	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
1-Hexene	3.39	
Vapor Pressure	186 mmHg @ 25 °C	
Density / Specific Gravity	0.678	
Bulk Density	Not applicable	Liquid
Vapor Density	3.0	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

Molecular Formula	C6 H12
Molecular Weight	84.15
Explosive Properties	Vapors may form explosive mixtures with air

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous Polymerization	Hazardous polymerization may occur.
Hazardous Reactions	None under normal processing.

10.4. Conditions to avoid

Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.

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10.5. Incompatible materials

Strong oxidizing agents. Acids. Peroxides.

10.6. Hazardous decomposition products

Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral

Based on available data, the classification criteria are not met

Dermal

Based on available data, the classification criteria are not met

Inhalation

Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1-Hexene	LD50 > 5600 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	LC50 = 40.2 mg/L (Rat) 4 h

(b) skin corrosion/irritation;

Based on available data, the classification criteria are not met

(c) serious eye damage/irritation;

Based on available data, the classification criteria are not met

(d) respiratory or skin sensitization;

Respiratory

Based on available data, the classification criteria are not met

Skin

Based on available data, the classification criteria are not met

(e) germ cell mutagenicity;

Based on available data, the classification criteria are not met

Not mutagenic in AMES Test

(f) carcinogenicity;

Based on available data, the classification criteria are not met

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity;

Based on available data, the classification criteria are not met

(h) STOT-single exposure;

Based on available data, the classification criteria are not met

(i) STOT-repeated exposure;

Based on available data, the classification criteria are not met

Test method

OECD Test No. 407

Test species / Duration

Rat / 28 days

Study result

NOAEL = 101 mg/kg

Route of exposure

Oral

Target Organs

None known.

(j) aspiration hazard;

Category 1

Other Adverse Effects

The toxicological properties have not been fully investigated.

Symptoms / effects, both acute and delayed

Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

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11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

The product contains following substances which are hazardous for the environment. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae
1-Hexene	LC50 96 h 5.6 mg/L (Rainbow trout)	EC50: = 230 mg/L, 48h (Daphnia magna) EC50: = 30 mg/L, 48h Static (Daphnia magna)	EC50: > 1000 mg/L, 96h (Pseudokirchneriella subcapitata)

12.2. Persistence and degradability

Persistence

Readily biodegradable
Persistence is unlikely, based on information available.

Component	Degradability
1-Hexene 592-41-6 (>95)	67 - 98 % (28d)

Degradation in sewage treatment plant

Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
1-Hexene	3.39	No data available

12.4. Mobility in soil

The product contains volatile organic compounds (VOC) which will evaporate easily from all surfaces. Will likely be mobile in the environment due to its volatility. Disperses rapidly in air.

12.5. Results of PBT and vPvB assessment

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

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European Waste Catalogue (EWC) According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number UN2370
14.2. UN proper shipping name 1-HEXENE
14.3. Transport hazard class(es) 3
14.4. Packing group II

ADR

14.1. UN number UN2370
14.2. UN proper shipping name 1-HEXENE
14.3. Transport hazard class(es) 3
14.4. Packing group II

IATA

14.1. UN number UN2370
14.2. UN proper shipping name 1-HEXENE
14.3. Transport hazard class(es) 3
14.4. Packing group II

14.5. Environmental hazards No hazards identified

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
1-Hexene	592-41-6	209-753-1	-	-	X	X	KE-19845	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
1-Hexene	592-41-6	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Not applicable

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Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1-Hexene	592-41-6	-	-	-

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
1-Hexene	592-41-6	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
1-Hexene	WGK 2	

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
1-Hexene 592-41-6 (>95)	Prohibited and Restricted Substances		

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has been conducted by the manufacturer/importer

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

EUH066 - Repeated exposure may cause skin dryness or cracking

Legend

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CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Prepared By

Health, Safety and Environmental Department

Creation Date

03-May-2010

Revision Date

27-Jan-2024

Revision Summary

New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet