

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	Piperazine
Cat No. :	131290000; 131290025; 131290050; 131290100; 131291000; 131295000
Synonyms	N,N-Diethylenediamine; 1,4-Diethylenediamine; Antitren
CAS No	110-85-0
EC No	203-808-3
Molecular Formula	C4 H10 N2
REACH registration number	01-2119480384-35

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Sector of use	SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category	PC21 - Laboratory chemicals
Process categories	PROC15 - Use as a laboratory reagent
Environmental release category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company

UK entity/business name
Fisher Scientific UK
Bishop Meadow Road,
Loughborough, Leicestershire LE11 5RG, United Kingdom

EU entity/business name
Thermo Fisher Scientific
Janssen Pharmaceuticaaan 3a, 2440 Geel, Belgium

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

Flammable solids	Category 1 (H228)
Health hazards	
Skin Corrosion/Irritation	Category 1 B (H314)
Serious Eye Damage/Eye Irritation	Category 1 (H318)
Respiratory Sensitization	Category 1 (H334)
Skin Sensitization	Category 1 (H317)
Reproductive Toxicity	Category 2 (H361fd)
Environmental hazards	
Based on available data, the classification criteria are not met	

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

- H228 - Flammable solid
- H314 - Causes severe skin burns and eye damage
- H317 - May cause an allergic skin reaction
- H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child

Precautionary Statements

- P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
- P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician
- P280 - Wear protective gloves/protective clothing/eye protection/face protection
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

2.3. Other hazards

- Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)
- Toxic to terrestrial vertebrates
- This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Piperazine	110-85-0	EEC No. 203-808-3	>95	Flam. Sol. 1 (H228) Skin Corr. 1B (H314) Eye Dam. 1 (H318) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Repr. 2 (H361fd)

REACH registration number	01-2119480384-35
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Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician immediately.
Inhalation	Remove from exposure, lie down. Remove to fresh air. If not breathing, give artificial respiration. Immediate medical attention is required.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns by all exposure routes. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Carbon dioxide (CO₂). Dry chemical. Chemical foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

No information available.

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

5.2. Special hazards arising from the substance or mixture

Flammable. Containers may explode when heated. Combustible material.

Hazardous Combustion Products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Take precautionary measures against static discharges.

6.2. Environmental precautions

See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Remove all sources of ignition.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not breathe dust. Do not get in eyes, on skin, or on clothing. Take precautionary measures against static discharges. Handle product only in closed system or provide appropriate exhaust ventilation. Keep away from open flames, hot surfaces and sources of ignition.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Protect from direct sunlight. Flammables area. Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area.

Technical Rules for Hazardous Substances (TRGS) 510 Class 4.1B
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s): **EU** - Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE** - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Piperazine	STEL: 0.3 mg/m ³ 15 min TWA: 0.1 mg/m ³ 8 hr Resp. Sens.	TWA: 0.1 mg/m ³ (8h) STEL: 0.3 mg/m ³ (15min)	TWA: 0.1 mg/m ³ 8 hr. STEL: 0.3 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

Workers; See table for values

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
Piperazine 110-85-0 (>95)	DNEL = 2% in mixture (weight basis)	DNEL = 0.042mg/kg bw/day		DNEL = 0.014mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Piperazine 110-85-0 (>95)	DNEL = 0.3mg/m ³	DNEL = 0.3mg/m ³	DNEL = 0.3mg/m ³	DNEL = 0.1mg/m ³

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
Piperazine 110-85-0 (>95)	PNEC = 1.25mg/L	PNEC = 4.5mg/kg sediment dw	PNEC = 1.25mg/L	PNEC = 54mg/L	PNEC = 11.5mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Piperazine 110-85-0 (>95)	PNEC = 0.125mg/L	PNEC = 0.45mg/kg sediment dw		PNEC = 4.6mg/kg food	

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection

Goggles (European standard - EN 166)

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber	See manufacturers	-	EN 374	(minimum requirement)
Nitrile rubber	recommendations			
Neoprene				
PVC				

Skin and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use

Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
Recommended Filter type: Particulates filter conforming to EN 143

Small scale/Laboratory use

Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141
 When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls

No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Solid	
Appearance	Off-white	
Odor	Ammonia-like	
Odor Threshold	No data available	
Melting Point/Range	107 - 111 °C / 224.6 - 231.8 °F	
Softening Point	No data available	
Boiling Point/Range	146 - 148 °C / 294.8 - 298.4 °F	@ 760 mmHg
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	Lower 4 vol% Upper 14 vol%	
Flash Point	65 °C / 149 °F	Method - No information available
Autoignition Temperature	320 °C / 608 °F	
Decomposition Temperature	No data available	
pH	12	15% aq.solution
Viscosity	Not applicable	Solid
Water Solubility	150 g/L (20°C)	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

Piperazine -1.24
Vapor Pressure 15 mbar @ 50 °C
Density / Specific Gravity No data available
Bulk Density No data available
Vapor Density Not applicable Solid
Particle characteristics No data available

9.2. Other information

Molecular Formula C4 H10 N2
Molecular Weight 86.14
Explosive Properties explosive air/vapour mixtures possible
Flammable solids Burning rate or burning time = > 2.2 mm/s or < 45 secs
Wetted zone passed - Yes
Evaporation Rate Not applicable - Solid

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity None known, based on information available

10.2. Chemical stability Stable under normal conditions. Hygroscopic. Light sensitive.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous polymerization does not occur.
Hazardous Reactions No information available.

10.4. Conditions to avoid

Exposure to light. Incompatible products. Exposure to moist air or water. Keep away from open flames, hot surfaces and sources of ignition.

10.5. Incompatible materials

Strong oxidizing agents. Strong acids. Acid anhydrides. Acid chlorides.

10.6. Hazardous decomposition products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral Based on available data, the classification criteria are not met
Dermal Based on available data, the classification criteria are not met
Inhalation Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Piperazine	2600 mg/kg (Rat)	4 mL/kg (Rabbit)	-

(b) skin corrosion/irritation; Category 1 B

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

- (c) serious eye damage/irritation; Category 1
- (d) respiratory or skin sensitization;
Respiratory Category 1
Skin Category 1
May cause sensitization by skin contact
- (e) germ cell mutagenicity; Based on available data, the classification criteria are not met
Not mutagenic in AMES Test
- (f) carcinogenicity; Based on available data, the classification criteria are not met
There are no known carcinogenic chemicals in this product
- (g) reproductive toxicity;
Reproductive Effects Category 2
May impair fertility. May cause harm to the unborn child.
- (h) STOT-single exposure; Based on available data, the classification criteria are not met
- (i) STOT-repeated exposure; Based on available data, the classification criteria are not met
Target Organs None known.
- (j) aspiration hazard; Not applicable
Solid

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Component	Freshwater Fish	Water Flea	Freshwater Algae
Piperazine	LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)		

12.2. Persistence and degradability Readily biodegradable
Persistence Soluble in water, Persistence is unlikely, based on information available.

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

12.3. Bioaccumulative potential Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
Piperazine	-1.24	0.3 - 3.9 dimensionless

12.4. Mobility in soil The product is water soluble, and may spread in water systems. Will likely be mobile in the environment due to its water solubility. Highly mobile in soils.

12.5. Results of PBT and vPvB assessment Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).

12.6. Endocrine disrupting properties
Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

12.7. Other adverse effects
Persistent Organic Pollutant This product does not contain any known or suspected substance.
Ozone Depletion Potential This product does not contain any known or suspected substance.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

European Waste Catalogue (EWC) According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms. Solutions with high pH-value must be neutralized before discharge.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number UN2579
14.2. UN proper shipping name PIPERAZINE
14.3. Transport hazard class(es) 8
14.4. Packing group III

ADR

14.1. UN number UN2579
14.2. UN proper shipping name PIPERAZINE
14.3. Transport hazard class(es) 8

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

14.4. Packing group III

IATA

14.1. UN number UN2579
14.2. UN proper shipping name PIPERAZINE
14.3. Transport hazard class(es) 8
14.4. Packing group III

14.5. Environmental hazards No hazards identified
14.6. Special precautions for user No special precautions required.
14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Piperazine	110-85-0	203-808-3	-	-	X	X	KE-28758	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Piperazine	110-85-0	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed **KECL** - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Piperazine	110-85-0	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Piperazine	110-85-0	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals
 Not applicable

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

Take note of Directive 94/33/EC on the protection of young people at work

Take note of Dir 92/85/EC on the protection of pregnant and breastfeeding women at work

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Piperazine	WGK1	Class I : 20 mg/m ³ (Massenkonzentration)

Component	France - INRS (Tables of occupational diseases)
Piperazine	Tableaux des maladies professionnelles (TMP) - RG 49,RG 49bis,RG 65,RG 66

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has been conducted by the manufacturer/importer

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H228 - Flammable solid

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

SAFETY DATA SHEET

Piperazine

Revision Date 25-Sep-2023

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Creation Date 24-Nov-2010

Revision Date 25-Sep-2023

Revision Summary Not applicable.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet